

## HCA & HCA-RA Series – Hermetically Sealed LVDT



- Hermetically sealed, all welded
- Stainless steel housing
- MS type connector, glass sealed
- Axial or radial electrical connection
- IEC IP68 rating to 1,000 PSI [70 bars]
- Stroke ranges from  $\pm 0.05$  to  $\pm 10$  inches
- AC operation from 400Hz to 10kHz
- Double magnetic shielding
- Through bore design (HCA-RA version)

### DESCRIPTION

The **HCA/HCA-RA Series** hermetically sealed LVDTs provide premium performance in harsh industrial environments. Impervious to dirt, water, steam and corrosive liquids and vapors compatible with its materials, the HCA/HCA-RA Series all-welded stainless steel construction withstands external pressures up to 1,000 PSI [70 bars]. Double magnetic shielding offers excellent protection from external electromagnetic fields.

The HCA/HCA-RA Series can be configured with a number of standard options including but not limited to high temperature operation ( $+220^{\circ}\text{C}$ ) and mild radiation resistance ( $10^{12}$  NVT total integrated flux;  $10^7$  rads Gamma). The HCA/HCA-RA Series is compatible with the full line of Measurement Specialties LVDT signal conditioners.

The HCA-RA version adds the convenience of a radial connector termination. This feature decreases the required installation space, while also allowing debris to harmlessly pass through the 'open-ended' bore.

Captive core option: The HCA/HCA-RA features an optional captive core design that greatly simplifies installation. The core rod and bearing assembly includes a Bronze bearing on the front end for self-alignment, while a Teflon sleeve allows low-friction travel through the stainless steel boreliner (spool tube). The core rod and the bearing assembly are both field serviceable.

Also see our models with built-in signal conditioning: **HCD** (DC voltage), **HCT-IS** (4-20mA 2-wire loop; CSA/FM Intrinsically Safe) and **HC-485** (RS-485 Digital Series), also available in the -RA (Right Angle) versions.

Measurement Specialties, Inc. (NASDAQ MEAS) offers many other types of sensors and signal conditioners. Data sheets can be downloaded from our web site at: <http://www.meas-spec.com/datasheets.aspx>

MEAS acquired Schaevitz Sensors and the **Schaevitz**® trademark in 2000.

### FEATURES

- All-welded stainless steel construction
- Glass sealed, MS type connector (MIL-C-5015)
- Shock and vibration tolerant
- Captive core eases installation (optional)
- Mild radiation resistance (optional)
- Calibration certificate supplied with each unit
- Right angle (HCA-RA) version available

### APPLICATIONS

- Harsh industrial environments
- Submersible (with appropriate connector)
- Pressure vessels
- Corrosive liquid and vapor areas (check materials)
- Mild radiation areas
- Turbine valve

# HCA & HCA-RA Series – Hermetically Sealed LVDT

## PERFORMANCE SPECIFICATIONS

ELECTRICAL SPECIFICATIONS									
Parameter	050 HCA & HCA-RA	125 HCA & HCA-RA	250 HCA & HCA-RA	500 HCA & HCA-RA	1000 HCA & HCA-RA	2000 HCA & HCA-RA	3000 HCA & HCA-RA	5000 HCA & HCA-RA	10000 HCA & HCA-RA
Stroke range	±0.050 [±1.27]	±0.125 [±3.17]	±0.25 [±6.35]	±0.5 [±12.7]	±1 [±25.4]	±2 [±50.8]	±3 [±76.2]	±5 [±127]	±10 [±254]
Sensitivity mV/V/0.001in mV/V/mm	4.2 [165]	2.4 [95]	1.6 [63]	1.1 [44]	0.84 [34]	0.32 [12.6]	0.20 [8.0]	0.16 [6.4]	0.13 [5.0]
Output at stroke ends, mV/V (*)	210	300	400	550	840	640	600	800	1,300
Phase shift	+6°	+5°	+5°	+2°	+1°	-1°	+1°	-5°	-6°
Input impedance (PRIMARY)	430Ω	1710Ω	800Ω	900Ω	900Ω	525Ω	930Ω	1200Ω	930Ω
Output impedance (SECONDARY)	950Ω	1820Ω	940Ω	1150Ω	2100Ω	535Ω	1040Ω	1640Ω	3000Ω
Linearity, % of FS									
@ 50% stroke	0.20	0.20	0.20	0.20	0.20	0.20	0.20	0.20	0.20
<b>@100% stroke (maximum band)</b>	<b>0.25</b>	<b>0.25</b>	<b>0.25</b>	<b>0.25</b>	<b>0.25</b>	<b>0.25</b>	<b>0.25</b>	<b>0.25</b>	<b>0.25</b>
@125% stroke	0.25	0.25	0.30	0.30	0.35	0.40**	0.50**	0.80*	0.90**
@150% stroke	0.50	0.50	0.50	0.55	0.55**	0.70**	1.00**	/	/
Input voltage	3Vrms sine wave								
Input freq. range	400Hz to 10kHz								
Test frequency	2.5kHz								
Null voltage (max)	0.5% of FSO								

ENVIRONMENTAL SPECIFICATIONS & MATERIALS	
Operating temperature	-65°F to +300°F [-55°C to 150°C]
Shock survival	1,000 g (11ms half-sine)
Vibration tolerance	20 g up to 2KHz
Housing material	AISI 400 Series stainless steel
Electrical connector	6-pin MS type connector (MIL-C-5015)

### Notes

All values are nominal unless otherwise noted

Electrical specifications are for the test frequency indicated in the table

Dimensions are in inch [mm] unless otherwise noted

FS: Full Scale is 2X for ±X stroke

FSO: Full Scale Output is the output at X position for ±X stroke

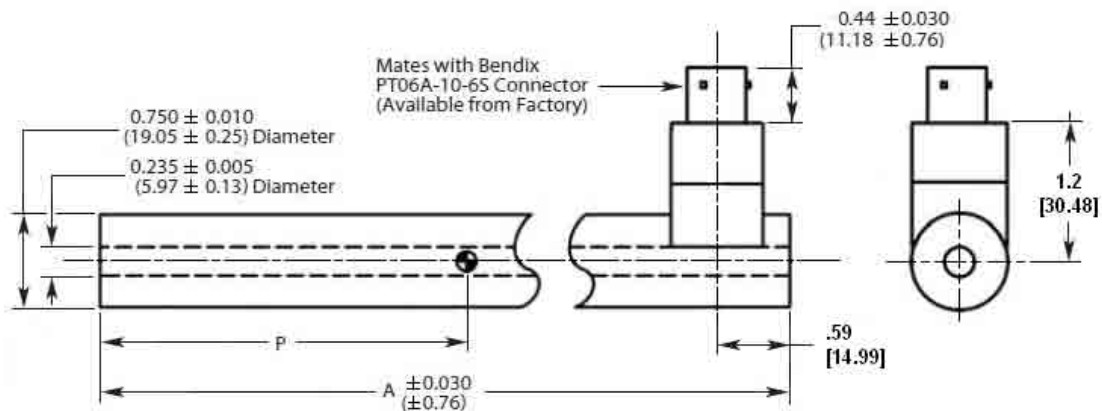
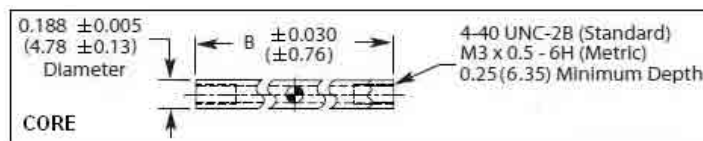
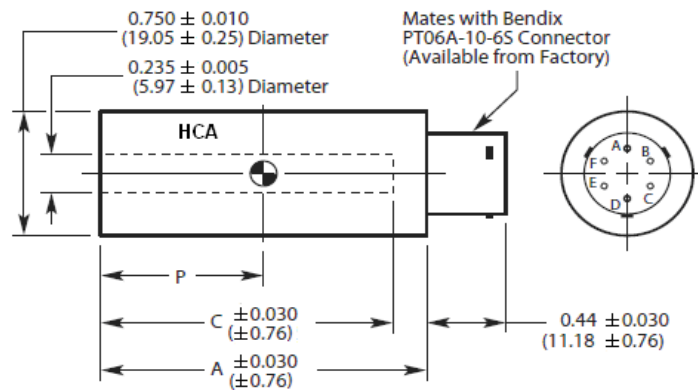
\*\* Requires special reduced core length

(\*) Unit for output at stroke ends is millivolt per volt of excitation

# HCA & HCA-RA Series – Hermetically Sealed LVDT

## MECHANICAL SPECIFICATIONS, NON-CAPTIVE CORE

	050 HCA & HCA-RA	125 HCA & HCA-RA	250 HCA & HCA-RA	500 HCA & HCA-RA	1000 HCA & HCA-RA	2000 HCA & HCA-RA	3000 HCA & HCA-RA	5000 HCA & HCA-RA	10000 HCA & HCA-RA
Body length "A"	1.66 [42.2]	2.50 [63.5]	3.36 [85.3]	5.05 [128.3]	7.29 [185.2]	10.68 [271.3]	15.76 [400.3]	19.70[500.4]	33.82[859.0]
Core length "B"	0.59 [15.0]	1.10 [27.9]	1.80 [45.7]	3.00 [76.2]	3.80 [96.5]	5.30 [134.6]	6.20 [157.5]	6.20 [157.5]	12.00 [304.8]
Bore depth "C" (HCA only)	1.07 [27.2]	1.91 [48.5]	2.77 [70.4]	4.46 [113.3]	6.72 [170.7]	10.20 [259.1]	15.17 [385.3]	19.12 [485.6]	33.23 [844.0]
Core center at null "P"	0.55 [14.0]	0.96 [24.4]	1.39 [35.3]	2.23 [56.6]	3.32 [84.3]	5.05 [128.3]	7.59 [192.8]	9.56 [242.8]	16.61 [421.9]
Body weight HCA, oz [g]	1.20 [34]	1.73 [49]	2.22 [63]	2.93 [83]	5.22 [148]	5.65 [160]	8.33 [236]	10.31 [292]	18.57 [526]
Body weight HCA-RA, oz [g]	2.26 [64]	2.79 [79]	3.28 [93]	3.98 [113]	6.28 [178]	6.70 [190]	9.38 [266]	11.35 [322]	19.61 [556]
Core weight, oz [g]	0.07 [2]	0.11 [3]	0.14 [4]	0.28 [8]	0.39 [11]	0.46 [13]	0.49 [14]	0.60 [17]	0.85 [24]

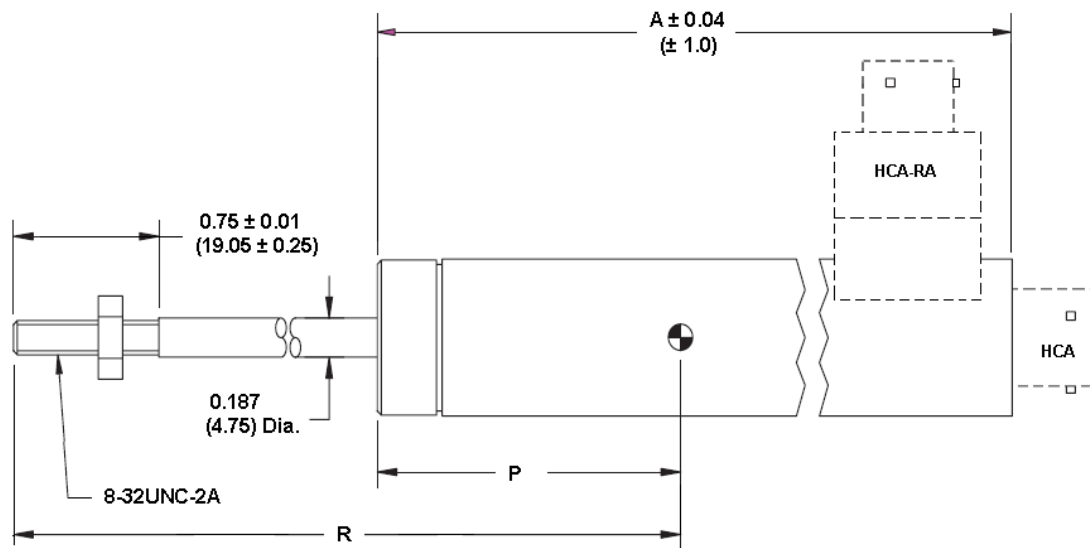


Dimensions are in inches (mm)

# HCA & HCA-RA Series – Hermetically Sealed LVDT

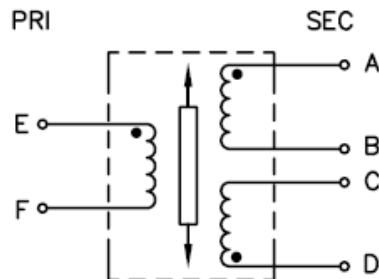
## MECHANICAL SPECIFICATIONS, WITH CAPTIVE CORE

Parameter	050 HCA & HCA-RA	125 HCA & HCA-RA	250 HCA & HCA-RA	500 HCA & HCA-RA	1000 HCA & HCA-RA	2000 HCA & HCA-RA	3000 HCA & HCA-RA
Body length "A"	2.00 [50.8]	2.84 [72.1]	3.70 [94.0]	5.39 [136.9]	7.63 [193.8]	11.02 [279.9]	16.10 [408.9]
Center of core position at null "P"	0.89 [22.6]	1.30 [33.0]	1.73 [43.9]	2.57 [65.3]	3.66 [93.0]	5.39 [136.9]	7.93 [201.4]
Core rod position at null "R"	3.70 [94.0]	4.28 [108.7]	4.75 [120.6]	6.04 [153.4]	7.90 [200.7]	10.52 [267.2]	15.27 [387.9]
Weight, oz [grams]	1.98 [56]	2.61 [74]	3.14 [89]	4.06 [115]	6.63 [188]	7.37 [209]	10.62 [301]



Dimensions are in inches (mm)

## WIRING SCHEMATIC



A through F: Connector pin assignments  
Connect B to C for differential output

# HCA & HCA-RA Series – Hermetically Sealed LVDT

## ORDERING INFORMATION

BASIC MODELS, HCA AND HCA-RA				
Description	Model	Part Number	Model	Part Number
±0.050 inch LVDT	050 HCA	02560413-000	050 HCA-RA	02560413-500
±0.125 inch LVDT	125 HCA	02560414-000	125 HCA-RA	02560414-500
±0.25 inch LVDT	250 HCA	02560415-000	250 HCA-RA	02560415-500
±0.5 inch LVDT	500 HCA	02560416-000	500 HCA-RA	02560416-500
±1 inch LVDT	1000 HCA	02560417-000	1000 HCA-RA	02560417-500
±2 inch LVDT	2000 HCA	02560418-000	2000 HCA-RA	02560418-500
±3 inch LVDT	3000 HCA	02560419-000	3000 HCA-RA	02560419-500
±5 inch LVDT	5000 HCA	02560420-000	5000 HCA-RA	02560420-500
±10 inch LVDT	10000 HCA	02560421-000	10000 HCA-RA	02560421-500

OPTIONS FOR HCA AND HCA-RA		
Description	Comments	Dash Number
5.0 KHz calibration	050 HCA/HCA-RA through 500 HCA/HCA-RA only	XXXXXXXX-002
10 KHz calibration		XXXXXXXX-003
Metric threaded core	All	XXXXXXXX-006
Guided core	All	XXXXXXXX-010
Small-diameter/low-mass core ( <i>consult factory for mass and dimensions</i> )	Consult factory	XXXXXXXX-020
Mild radiation resistance	All	XXXXXXXX-080
Captive core	050 HCA/HCA-RA through 3000 HCA-RA only	XXXXXXXX-200
220°C option	Consult factory	<b>Consult factory</b>

**Note:**

Add multiple option dash numbers together to determine proper ordering suffix

Example: 1000 HCA-RA, ±1 inch, right angle connector model, with captive core and 5 KHz calibration, P/N 0256417-702

ACCESSORIES FOR HCA AND HCA-RA		
Description	Comments	Part Number
Core connecting rod, 6 inches long, 4-40 threads		05282946-006
Core connecting rod, 12 inches long, 4-40 threads		05282946-012
Core connecting rod, 24 inches long, 4-40 threads		05282946-024
Core connecting rod, 36 inches long, 4-40 threads		05282946-036
Core connecting rod, 6 inches long, M3x0.5 metric threads		05282977-006
Core connecting rod, 12 inches long, M3x0.5 metric threads		05282977-012
Mounting block	Fits all models	04560950-000
Mating connector kit	PT06A-10-6S(SR)	62101011-000
10 ft shielded cable with wired mating connector (Inquire for other lengths)	HCA/HCA-RA cable assy	04290417-000
Interconnect cable assembly for ATA-2001 Signal Conditioner	HCA/HCA-RA to 9 PIN D	04290457-000
Interconnect cable assembly for LVM-110 & LiM 4-20 Signal Conditioners	HCA/HCA-RA TO LiM/LVM	04290417-000
Interconnect cable assembly for MP2000 Series Set-Point Controller	HCA/HCA-RA to 05BL5M	04290560-000

**Note:**

Refer to our "[Accessories for LVDT's](#)" brochure for our LVDT signal conditioning instrumentation and other accessories

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